



SAFETY DATA SHEET

Harvard Chemical Research, Inc.

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Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name INK OFF

Other means of identification

Product Code 3024

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Ink Remover

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

Harvard Chemical Research, Inc., 3595 Zip Industrial Blvd., Atlanta, GA 30354

Emergency telephone number

Company Phone Number 1-404-761-0657

24 Hour Emergency Phone Number 800-424-9300

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Reproductive toxicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3 - (H335)

Label elements

Emergency Overview

Danger

Hazard statements

Harmful if swallowed


Harmful if inhaled

Causes skin irritation

Causes serious eye irritation

May damage fertility or the unborn child

May cause respiratory irritation



Appearance Clear
Physical state liquid
Odor Low

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 Specific treatment (see .? on this label)
 IF ON SKIN: Wash with plenty of soap and water
 If skin irritation occurs: Get medical advice/attention
 Take off contaminated clothing and wash before reuse
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Do not induce vomiting.

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other Information

• May be harmful in contact with skin
 Unknown Acute Toxicity % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
N-Methylpyrrolidone	872-50-4	<45	*
Ethylene Glycol Monobutyl Ether	111-76-2	<30	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin Contact	Rinse with clear water.
Inhalation	Remove to fresh air. If not breathing, clear airway and start artificial respiration. If victim is having trouble breathing, give supplemental oxygen, if available. Get medical attention.
Ingestion	Immediately drink large quantities of water. Get medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Carbon dioxide (CO₂). Dry chemical. Alcohol Foam.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

No information available.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Ensure adequate ventilation, especially in confined areas.

Environmental precautions

Environmental precautions See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dispose in accordance with federal and state regulations.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container closed when not in use. Keep out of reach of children. Do not freeze. Follow label instructions.

Incompatible materials Strong acids. OXIDIZERS.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Ethylene Glycol Monobutyl Ether 111-76-2	TWA: 20 ppm	TWA: 50 ppm TWA: 240 mg/m ³ (vacated) TWA: 25 ppm (vacated) TWA: 120 mg/m ³ (vacated) S* S*	IDLH: 700 ppm TWA: 5 ppm TWA: 24 mg/m ³

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection No special technical protective measures are necessary.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Characteristic
Appearance	Clear	Odor threshold	No information available
Color	Clear		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	6.5	
Melting point/freezing point	No information available	
Boiling point / boiling range	100 >212°F	
Flash point	No information available	
Evaporation rate	>1	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	<1	
Specific Gravity	.98	
Water solubility	partially soluble	
Solubility in other solvents	No information available	

Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	8.19
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid

Extremes of temperature and direct sunlight.

Incompatible materials

Strong acids. OXIDIZERS.

Hazardous Decomposition Products

Carbon monoxide. Carbon dioxide (CO₂). heat.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No data available
Inhalation	Vapors are harmful if inhaled.
Eye contact	Possible eye irritant.
Skin Contact	May irritate extremely sensitive individuals.
Ingestion	Gastric pain and vomiting.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
N-Methylpyrrolidone 872-50-4	= 3598 mg/kg (Rat)	= 8 g/kg (Rabbit)	= 3.1 mg/L (Rat) 4 h
Ethylene Glycol Monobutyl Ether 111-76-2	= 470 mg/kg (Rat)	= 99 mg/kg (Rabbit)	= 450 ppm (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Chemical Name	ACGIH	IARC	NTP	OSHA
Ethylene Glycol Monobutyl Ether 111-76-2	A3	Group 3	-	-

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity % of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculated based on chapter 3.1 of the GHS document .

12. ECOLOGICAL INFORMATION

Ecotoxicity

1.2% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
N-Methylpyrrolidone 872-50-4	500: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50	832: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static 1072: 96 h <i>Pimephales promelas</i> mg/L LC50 static 1400: 96 h <i>Poecilia reticulata</i> mg/L LC50 static 4000: 96 h <i>Leuciscus idus</i> mg/L LC50 static	4897: 48 h <i>Daphnia magna</i> mg/L EC50
Ethylene Glycol Monobutyl Ether 111-76-2	-	2950: 96 h <i>Lepomis macrochirus</i> mg/L LC50 1490: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static	1000: 48 h <i>Daphnia magna</i> mg/L EC50 1698 - 1940: 24 h <i>Daphnia magna</i> mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
N-Methylpyrrolidone 872-50-4	-0.46
Ethylene Glycol Monobutyl Ether 111-76-2	0.81

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DOT Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
N-Methylpyrrolidone - 872-50-4	1.0
Ethylene Glycol Monobutyl Ether - 111-76-2	1.0

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

Chemical Name	California Proposition 65
N-Methylpyrrolidone - 872-50-4	Developmental

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
N-Methylpyrrolidone 872-50-4	X	X	X
Ethylene Glycol Monobutyl Ether 111-76-2	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

<u>NFPA</u>	Health hazards 0	Flammability 0	Instability 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection X

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 Revision Note

No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet