

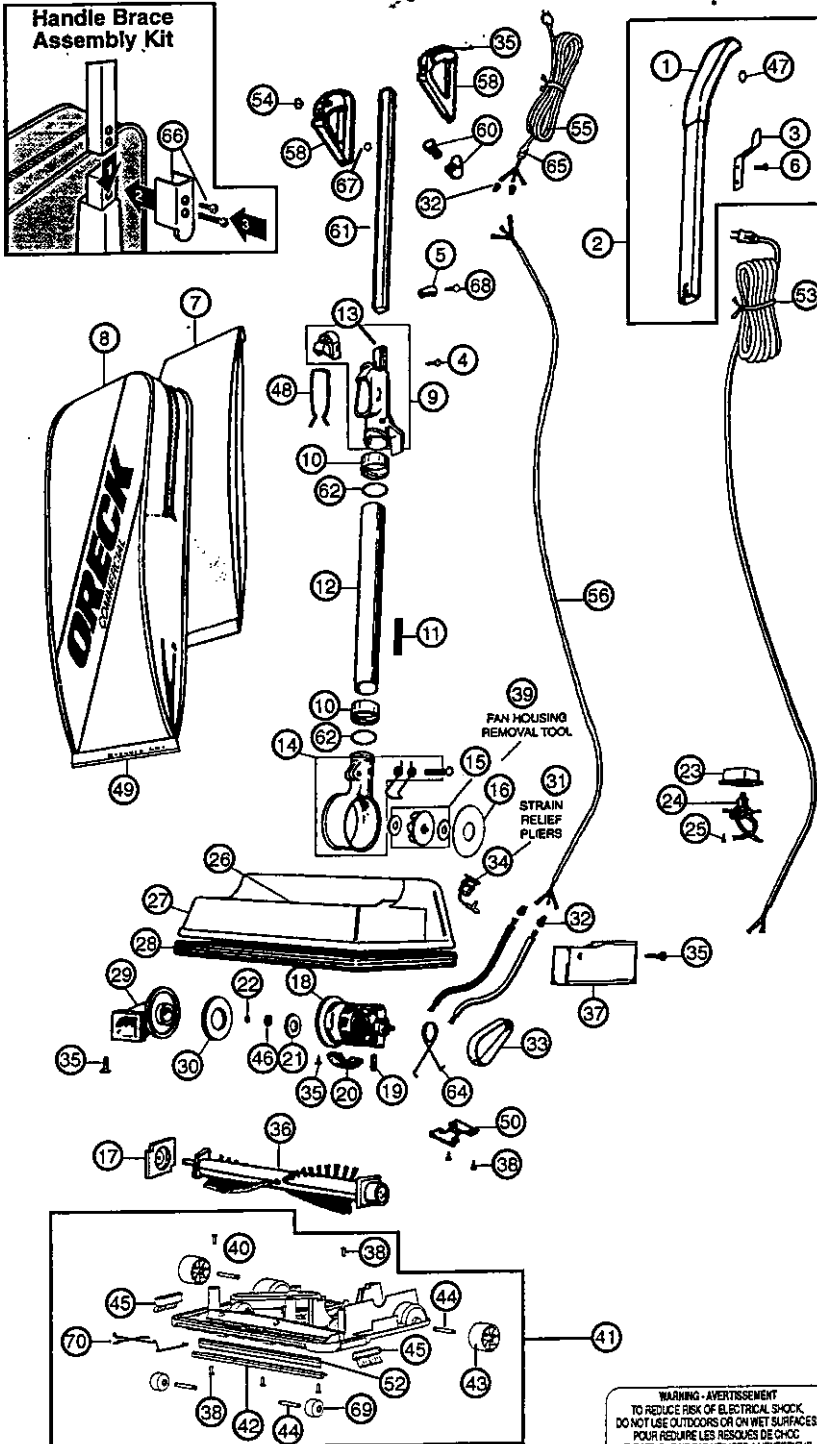
2000 RH

ORECK XL

Type 6 & 7 Units Only
COMMERCIAL UPRIGHT PARTS DIAGRAM

This diagram is only a representation of the unit. Component configuration on exploded view may differ in case of specific versions. However, the actual components are distinguished by means of part number. Please consult your Authorized Oreck representative and they will order the correct and most up-to-date components for your needs.

Handle Brace Assembly Kit



Part Description	Part Number
1 Handle Grip	75272-03
2 Bent Handle Assembly	75575-04
3 Cord Bracket	75245-02
4 Screw #8 x .545 w/Washer, Handle Tube	03-00504-02M
Screw #8-32 x .90625 w/ Washer, Handle Tube	03-00605-01M
5 Cord Clamp, Straight Handle	03-00613-01M
Cord Clamp, D-Handle	03-00619-01M
6 Screw #10 x .5 Phillips, Cord Bracket	03751M
7 Filter Dust Bag	XL2000RH, XL2000RS & XL2070RH PK800025DW or PK80009DW XL2000RH, XL2000RS & XL2070RH PK800025 or PK80009
8 Outer Cloth Bag	XL2000RS 75246-16 XL2000RH 75246-16 XL2000HH 75246-24 Express Warranty Service XL2000RH 75246-30 XL2070RH 75246-34 Express Warranty Service U2000HH 75246-36
9 Connector / Deflector Assembly w/Stiffener	09-75308-07
10 Collar	75199-02-0327
11 Trouble Shooting Label	75087-05
12 Lower Tube	75198-05
13 Stiffener	75619-01
14 Fan Housing w/Spring & Rivet	09-75343-03
15 METAXALLOY® Fan Kit w/Washer	09-75300-01
16 Fan Seal	75012-01
17 End Cap, Brush (Left Only)	0134623
18 Motor Kit includes: Jumper Wire, Wire Nut & Felt	09-75505-01
19 Motor Brush 2pk.	09-75514-01
20 Motor Seal	75095-01
21 Felt Motor Seal	75117-01
22 Fan Nut 1/4 x 32 Yellow Chrome Left Hand	03-00448-01M
23 Foot Switch Cover	09-75268-01
24 Foot Switch	75084-03
25 Screw # 8 x .5 Phillips, Foot Switch	03752-01M
26 "Restaurateur" Nameplate Label	75599-01
Oreck "Commercial" Nameplate Label	75599-02
27 Housing with label	XL2000RH Red 09-75426-03 XL2000RS Red 09-75426-04 XL2000RH, HH Grey 09-75426-15 XL2070RH Turquoise 09-75426-17
28 Bumper, Clear	75181-04
29 Intake Pivot w/Felt Seal (includes 30)	09-75068-02
30 Felt Pivot Seal	75065-01
31 Strain Relief Pliers	75383-01
32 Wire Nut	03-00599-01M
33 Belt Drive	0300604
34 Cord Retainer Strain Relief	03-00494-01
35 Screw # 8 x .75 Phillips, Baseplate, Belt Door, Motor, Handle Grips & Intake Pivot	03-00476-01M 75202-01
36 Brush Roll, Pulley & Bearing Assembly (Red)	75057-01-441
37 Belt Door (Red)	75057-01-458
Belt Door (Turquoise)	75057-01-0384
Belt Door (Grey)	75057-01-0384
38 Screw # 6 - 20 x .437 Phillips	03-00626-01M
39 Fan Housing Removal Tool	75377-01
40 Base Plate Seal	75008-01
41 Complete Baseplate Assembly	09-75715-03
42 Channel	75701-01
43 Soft Rear Wheel, Black	75187-01-0327
44 Axle	03-00630-01
45 Corner Brush	75179-03
46 Washer Thrust, Fan	03-00479-01M
47 Handle Bushing	75275-01
48 Bag Retainer Spring	75035-02
49 Bag Clip (Red)	09-75078-08
Bag Clip (Turquoise)	09-75078-20
50 Detent	75299-01
52 MicroSweep® Blade	75700-01
53 Power Cord, Foot Switch Model (White)	75080-05-328
Power Cord, Foot Switch Model (Red)	75080-05-441
54 Handle Switch	75559-01
55 D-Handle Power Cord (White; includes part #65)	75558-02-328
D-Handle Power Cord (Red; includes part #65)	75558-02-441
56 Cord Harness (White)	75557-03-328
Cord Harness (Red)	75557-03-441
58 Handle Grips, Set (Red)	09-75576-08
Handle Grips, Set (Turquoise)	09-75576-25
60 Cord Wrap Assembly includes: Post and Cord Wraps (White)	09-75185-05
Cord Wrap Assembly includes: Post and Cord Wraps (Red)	09-75185-07
61 Handle Tube	75190-04
62 Collar O'ring	75191-02
64 Motor Spring	75283-01
65 Heyco Pigtail	03-00600-01
66 Handle Brace Assembly Kit	75435-01
67 Steel Bushing Ring	03-00598-01M
68 Screw # 8 - 10 x .5 FLT30	03752-01M
69 Wheels, Front	75709-01
70 Wire Form	75698-01

When ordering parts, please have your **MODEL number** and **TYPE number** available. This information is located on the back of the unit housing. These two bits of information will assure the proper parts will be ordered. Spare parts have been standardized as much as possible and the part may not be the exact replacement part. Replacement of components should only be done by an experienced technician or an authorized ORECK service center. Unplug unit before servicing.

WARNING - AVERTISSEMENT
 TO REDUCE RISK OF ELECTRICAL SHOCK, DO NOT USE OUTDOORS OR ON WET SURFACES.
 POUR RÉDUIRE LES RISQUES DE CHOC ÉLECTRIQUE, NE PAS UTILISER À L'EXTÉRIEUR ET NE PAS ASPIRER DE MATIÈRES HUMIDES

SN 2500HH00000000-6
 TYPE 6 MODEL XL2000H
 120 VOLTS 60 HZ 4.0 AMP
 ORECK XL LISTED 2986
 NEW ORLEANS, LA 70121 U.S.A.